



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RB6795984**  
**Job Sheet 199576**



**Part No:** RB6795984

**Job Qty:** 2 pcs

**Part Name:** Power Turbine Holder Shaft



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 8/28/19

**Job Tracking No:**

**Due Date:** 11/11/19

**Created By:** Chantal Lavoie

**Type:** SOLD

**Description:**

**Note:** DWG RB6795984 Rev A IPP Rev. A 19.06.19 New Issue DP Verify DD/IPP Rev. B 19.08.6 DWG revision DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    | Sign-off         |
|-------|-------------------------------|-------|------------|----------|-----------|---------|------------------------|------------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs |                        |                  |
| 100   | Purchasing                    | 2 pcs | 11/11/19   | 11/11/19 | 0.00      | 0.00    | Purchasing - 1         | <br>OCT 2 5 2019 |
|       |                               |       |            |          |           |         | Purchasing - 2         |                  |
|       |                               |       |            |          |           |         | Purchasing - 3         |                  |
| 110   | Packaging 2-1 - Receive - B4B | 2 pcs | 11/11/19   | 11/11/19 | 0.00      | 0.00    | Packaging 2 - 1 - B4B  | <br>OCT 2 5 2019 |
|       |                               |       |            |          |           |         | Packaging 2 - 2 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 3 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 5 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 4 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 6 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 7 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 8 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 9 - B4B  |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 10 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 11 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 12 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 13 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 14 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 15 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 16 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 17 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 18 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 19 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 20 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 21 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 22 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 23 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 24 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 25 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 26 - B4B |                  |
|       |                               |       |            |          |           |         | Packaging 2 - 27 - B4B |                  |



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CANADA  
TEL : 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S226592



**Part:** RB6795984

**Job No:** 199576

**Serial No/Batch:** S226592

**Revision:** A

**Inspector:**

**Exp Date:**

**Instructions:**

**Date:** 10/25/19

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|     |                             |       |          |           |                        |                |
|-----|-----------------------------|-------|----------|-----------|------------------------|----------------|
|     |                             |       |          |           | Packaging 2 - 28 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 29 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 30 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 31 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 32 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 33 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 34 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 35 - B4B |                |
|     |                             |       |          |           | Packaging 2 - 36 - B4B |                |
|     |                             |       |          |           |                        |                |
| 120 | QC 6                        | 2 pcs | 11/11/19 | 0.00 0.00 | QC 6 - 9               | DAS            |
|     |                             |       |          |           | QC 6 - 68              | OCT 30 2019 68 |
|     |                             |       |          |           | QC 6 - 61              | 9-89           |
|     |                             |       |          |           | QC 6 - 40              |                |
|     |                             |       |          |           | QC 6 - 81              |                |
| 130 | Packaging 3-1 - Stock - B4B | 2 pcs | 11/11/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                |
|     |                             |       |          |           | Packaging 3 - 2 - B4B  |                |
|     |                             |       |          |           | Packaging 3 - 3 - B4B  |                |
|     |                             |       |          |           | Packaging 3 - 4 - B4B  |                |
|     |                             |       |          |           | Packaging 3 - 5 - B4B  | DAS            |
|     |                             |       |          |           | Packaging 3 - 6 - B4B  | 28             |
|     |                             |       |          |           | Packaging 3 - 7 - B4B  | 9-89           |
|     |                             |       |          |           | Packaging 3 - 8 - B4B  |                |
|     |                             |       |          |           | Packaging 3 - 9 - B4B  |                |
|     |                             |       |          |           | Packaging 3 - 10 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 11 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 12 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 13 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 14 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 15 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 16 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 17 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 18 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 19 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 20 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 21 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 22 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 23 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 24 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 25 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 26 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 27 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 28 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 29 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 30 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 31 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 32 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 33 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 34 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 35 - B4B |                |
|     |                             |       |          |           | Packaging 3 - 36 - B4B |                |
| 140 | QC 21 - FG                  | 2 pcs | 11/11/19 | 0.00 0.00 | QC 21 - FG - 21        | DAS            |
|     |                             |       |          |           | QC 21 - FG - 70        | 21             |
|     |                             |       |          |           | QC 21 - FG - 53        | 9-89           |

Part Op 100 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O \_\_\_\_\_ -Manufacture RB6795984 as per DWG. -  
 Descriptions: Certificate of Conformity is required  
 110 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.) Certificate of Conformity is required  
 120 - (QC6- All purchased or subcontracted products)  
 130 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.  
 140 - (QC21-Final Inspection - Work Order Release)

| Job BOM     |                            |             |                |           |
|-------------|----------------------------|-------------|----------------|-----------|
| Part / Item | Component Name             | Quantity    | Operation      | Container |
| RB6795984P  | Power Turbine Holder Shaft | 2 Ea (1 ea) | 100-Purchasing | S226591   |

  

| Job Allocations |                |          |           |           |
|-----------------|----------------|----------|-----------|-----------|
| Operation       | Component Part | Required | Inventory | Allocated |
| 100-Purchasing  | RB6795984P     | 2        | 0         | 0         |

  

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

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# PURCHASE ORDER

## POHB044334



**Supplier:** ARR002-VU  
Arrow Tech Machine Works  
29751 E. Enid Road,  
Unit C  
Eugene, OR 97402 USA  
Phone: 541-780-6938  
Fax: 458-215-4938

**Attention:** , Ana  
(541) 780-6938

**Ship To:**

**PO No:** POHB044334  
**PO Date:** 8/23/19  
**Due Date:** 11/11/19  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
Phone: 613-623-5200 Ext: 242  
Fax: 613-632-1053  
clavoie@dartaero.com  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:** QUOTE # 332

*REVISED*

| Items     |        |             |                  |         |                                             |        |         |          |                |                   |         |                  |                |
|-----------|--------|-------------|------------------|---------|---------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part        | Supplier Part No | Item No | Description                                 | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
| 1         | 199568 | RB23003262P |                  |         | LOCKNUT CRIMPER                             | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$1,248.45/pcs   | \$2,496.90     |
| 2         | 199569 | RB23033030P |                  |         | DRIFT-INSTALLATION COMPRESSOR               | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$293.73/pcs     | \$587.46       |
| 3         | 199570 | RB23033031P |                  |         | FRONT BEARING HOUSING HOLD FIXTURE          | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$427.62/pcs     | \$855.24       |
| 4         | 199571 | RB23033032P |                  |         | DRIFT-COMPR.FRONT BEARING OU                | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$376.53/pcs     | \$753.06       |
| 5         | 199572 | RB23033035P |                  |         | PULLER-COMP FRONT BEARING RING              | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$3,230.00/pcs   | \$6,460.00     |
| 6         | 199573 | RB6795588P  |                  |         | Wrench-Holding, 32/64 Pitch 24 Tooth Spline | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$918.66/Ea      | \$1,837.32     |
| 7         | 199574 | RB6795614P  |                  |         | Puller/Pusher Idler Gear Support Shaft      | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$538.00/Ea      | \$1,076.00     |
| 8         | 199575 | RB6795974P  |                  |         | Torquemeter Shaft Alignment Tool            | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$860.00/Ea      | \$1,720.00     |
| 9         | 199576 | RB6795984P  |                  |         | Power Turbine Holder Shaft                  | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$721.00/Ea      | \$1,442.00     |

OCT 2 5 2019



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| Items     |        |            |                  |         |                                                          |        |         |          |                |                   |         |                  |                |
|-----------|--------|------------|------------------|---------|----------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part       | Supplier Part No | Item No | Description                                              | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
| 10        | 199579 | RB6796930P |                  |         | Accessory Gear Box Install Plate                         | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$841.00/Ea      | \$1,682.00     |
| 11        | 199580 | RB6796946P |                  |         | Install & Removal Accessory Gear Box Bearings Drift      | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$353.00/Ea      | \$706.00       |
| 12        | 199581 | RB6796948P |                  |         | Drift Install/Removal Accessories Gear Box               | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$310.00/Ea      | \$620.00       |
| 13        | 199582 | RB6796949P |                  |         | Accessory Gear Box Bearings Installation Drift           | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$292.00/Ea      | \$584.00       |
| 14        | 199583 | RB6796966P |                  |         | RET. RING, FUEL CTR. DR. PLIER                           | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$827.00/pcs     | \$1,654.00     |
| 15        | 199584 | RB6798047P |                  |         | WRENCH OIL SUMP TURBINE                                  | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$518.78/Ea      | \$1,037.56     |
| 16        | 199585 | RB6798807P |                  |         | COMP. LUBE OIL FILTER POPP VAL                           | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$845.25/pcs     | \$1,690.50     |
| 17        | 199586 | RB6799518P |                  |         | PULLER-GAS PRODUCER BALL BEARING LABYRINTH SEAL ASSEMBLY | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$792.00/pcs     | \$1,584.00     |
| 18        | 199587 | RB6799973P |                  |         | PULLER SEAL POWER TURBINE BELLOWS TYPE                   | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$2,291.81/Ea    | \$4,583.62     |
| 19        | 199588 | RB6872165P |                  |         | HELICAL DRV GEAR ASSY INTRNL CLRNC GAGE                  | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$2,058.00/pcs   | \$4,116.00     |
| 20        | 199589 | RB6872541P |                  |         | PWR TURB SUPPORT PROTECTIVE CVR                          | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$380.27/pcs     | \$760.54       |
| 21        | 199590 | RB6872575P |                  |         | RIGGING PIN                                              | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$319.00/pcs     | \$638.00       |

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# PURCHASE ORDER

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| Items     |        |             |                  |         |                                                          |        |         |          |                |                   |         |                  |                |
|-----------|--------|-------------|------------------|---------|----------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part        | Supplier Part No | Item No | Description                                              | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
| 22        | 199593 | RB6872746P  |                  |         | Puller, Power Train Drive Gear Bearing                   | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$1,950.00/Ea    | \$3,900.00     |
| 23        | 199594 | RB6872880P  |                  |         | Compressor Mounting Inserts Checking Fixture             | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$1,905.00/Ea    | \$3,810.00     |
| 24        | 199595 | RB6872927P  |                  |         | RED. GEAR FLANGED STUD WRENCH                            | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$340.64/pcs     | \$681.28       |
| 25        | 199596 | RB23006778P |                  |         | GUIDE SPUR ADAPTER GEAR SHAFT                            | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$533.00/pcs     | \$1,066.00     |
| 26        | 199597 | RB23033033P |                  |         | DRIFT GUIDED COMPRESSOR FRONT BEARING RING SEAL          | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$858.75/pcs     | \$1,717.50     |
| 27        | 199598 | RB6795969P  |                  |         | Holder Torquemeter Shaft Support                         | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$765.86/Ea      | \$1,531.72     |
| 28        | 199599 | RB6796918P  |                  |         | Install Turbine & Exh Colct Support Oil Bellows Seal Dft | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$877.00/Ea      | \$1,754.00     |
| 29        | 199600 | RB6796941P  |                  |         | Seals Replacement, Accessories Gear Box                  | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$4,053.00/Ea    | \$8,106.00     |
| 30        | 199601 | RB6796950P  |                  |         | Accessory Gear Box Bearing Puller                        | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$3,698.00/Ea    | \$7,396.00     |
| 31        | 199602 | RB6798292P  |                  |         | Wrench Ground Idle Screw Adjusting (Hinged)              | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$623.21/pcs     | \$1,246.42     |
| 32        | 199603 | RB6798927P  |                  |         | Compressor Impeller Assembly                             | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$1,185.00/Ea    | \$2,370.00     |
| 33        | 199604 | RB6799955P  |                  |         | Fixture-Assembly Turbine                                 | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$2,598.41/Ea    | \$5,196.82     |

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# PURCHASE ORDER POHB044334



## Items

| Line Item | Job    | Part       | Supplier Part No | Item No | Description                                    | Status       | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|--------|------------|------------------|---------|------------------------------------------------|--------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 34        | 199605 | RB6872879P |                  |         | SPOTFACING<br>FIXTURE                          | Firmed       | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$743.50/pcs     | \$1,487.00     |
| 35        | 199606 | RB6872881P |                  |         | COMPR MTG<br>INSERT<br>WRENCH                  | Firmed       | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$327.00/pcs     | \$654.00       |
| 36        | 199608 | RB6872882P |                  |         | Turbine Front<br>Bearing Puller                | Firmed       | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$3,399.00/pcs   | \$6,798.00     |
| 37        | 199610 | RB6886201P |                  |         | POWER<br>TAKEOFF<br>ROLLER<br>BEARING<br>GUIDE | Firmed<br>x2 | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$904.00/pcs     | \$1,808.00     |
| 38        | 199611 | RB6798316P |                  |         | ADAPTER<br>TURNOVER<br>STAND                   | Firmed       | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$807.00/Ea      | \$1,614.00     |

Grand Total: \$88,020.94

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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### Items

| Line Item | Job | Part       | Supplier Part No | Item No | Description                                    | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|-----|------------|------------------|---------|------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 34        |     | RB6872879P |                  |         | SPOTFACING<br>FIXTURE                          | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$743.50/pcs     | \$1,487.00     |
| 35        |     | RB6872881P |                  |         | COMPR MTG<br>INSERT<br>WRENCH                  | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$327.00/pcs     | \$654.00       |
| 36        |     | RB6872882P |                  |         | Turbine Front<br>Bearing Puller                | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$3,399.00/pcs   | \$6,798.00     |
| 37        |     | RB6886201P |                  |         | POWER<br>TAKEOFF<br>ROLLER<br>BEARING<br>GUIDE | Firmed | -       | 11/11/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$904.00/pcs     | \$1,808.00     |
| 38        |     | RB6798316P |                  |         | ADAPTER<br>TURNOVER<br>STAND                   | Firmed | -       | 11/11/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$807.00/Ea      | \$1,614.00     |

**Grand Total: \$88,020.94**

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#### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

**A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM**

A049 SUPPLIER AWARENESS

Plex 8/23/19 1:22 PM Dart.Lavoie.Chantal





**ARROW TECH MACHINE WORKS**

## **Certificate of Conformance**

Your Purchase Order No: HB044334

Dated: 10/23/2019

Our Order / Job No: AWT-HB044334 A9

Order Qty: 2

Part Name: POWER TURBINE HOLDER SHAFT

Part Number RB6795984

Lot Size: N/A      Ship Date: 10/23/2019

We ~~certify~~ that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all ~~required~~ specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6795984

Rev: 0

Material Size and Type: 4140 STEEL

Material Specifications: STEEL: ASTM A108

Heat Treatment: 35-36 RC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

**Mercury Contamination:** The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

10/23/19

Signed:

Hemant M. Patel

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**PHGE Machine Works LLC dba Arrow Tech Machine Works**  
**29751 E. Enid Rd. Unit C Eugene, Oregon 97402**  
**Main: (541) 780-6938 | Fax: (458) 215-4938**  
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